

Ms85b (C23000)

Material Designation*

UNS	C23000
EN	CuZn15 (CW 502 L)
JIS	C2300
GB	H85

Chemical Composition

Cu	84-86	%
Zn	Balance	%



Characteristics

It has high strength, good plasticity, high mechanical properties and strong corrosion resistance in the air and water. It can withstand the cold and hot pressure processing and is easy to be welded, forged and tin plated. It has no tendency for stress corrosion cracking.

Typical Applications

It is used for condensing and cooling pipes, siphons, snaking pipes and cooling equipment.

Physical Properties

Density ^①	8.75	g/cm ³
Electrical conductivity ^①	37	%IACS
Thermal conductivity ^①	159.3	W/(m·K)
Coefficient of thermal expansion ^②	18.0	10 ⁻⁶ /K
Modulus of elasticity	122	GPa

Note①: Temperature for testing is 20°C.

Note②: Temperature range for testing is 20-300°C.

Fabrication Properties

Cold workability	Excellent
Hot workability	Good
Brazing	Excellent
Machinability	30% compared with C36000

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Mechanical Properties

Diameter mm	Temper	Tensile Strength		Yield Strength MPa min.	Elongation % min.
		MPa min.	MPa min.		
3 < $\Phi \leq 12$	H02	455	--	330	--
12 < $\Phi \leq 18$	H02	--	--	--	--
25 < $\Phi \leq 50$	H02	--	--	--	--
50 < $\Phi \leq 80$	H02	--	--	--	--
3 < $\Phi \leq 12$	H04	570	--	450	--
12 < $\Phi \leq 18$	H04	--	--	--	--
25 < $\Phi \leq 50$	H04	--	--	--	--

Tolerance and Delivery Form

Diameter mm	Standard coil weights kg	Tolerance ^③ mm	Coil ID
0.1 < $\Phi \leq 0.3$	1-5	0.01	Spool packing
0.5 < $\Phi \leq 0.8$	5-12	0.01	160-200
0.8 < $\Phi \leq 1.1$	15-25	0.02	270-300
1.1 < $\Phi \leq 1.6$	18-30	0.02	260-300
1.6 < $\Phi \leq 2.5$	25-40	0.03	320-350
2.5 < $\Phi \leq 4.0$	30-45	0.03	370-400
4.0 < $\Phi \leq 6.5$	45-60	0.04	370-400
6.5 < $\Phi \leq 10.0$	200-400	0.04	1000-1200
8.0 < $\Phi \leq 12.0$	200-400	0.05	1200-1400

Note^③: The tolerances listed in the table are specified as all plus or all minus. When tolerances are specified as plus and minus (\pm), half the values given.

*Composition	UNS
Conductivity	UNS
Mechanical Properties	For reference only
Fabrication Properties	UNS, Machinability for reference only.
Other Physical Properties	For reference only

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